



| Parts List |       |          |                               |     |                             |          |
|------------|-------|----------|-------------------------------|-----|-----------------------------|----------|
| Ref        | Class | Part     | Description                   | Qty | Comment                     | Footnote |
| 1          | 628   | 6100A 2  | CONNECTING ROD ASSEMBLY       | 4   |                             |          |
| 2          | 10    | 75444    | SCREW, CONNECTING ROD         | 8   |                             |          |
| 3          | 11    | 64769    | NUT, CONNECTING ROD SCRE      | 8   |                             |          |
| 4          |       | 68704A 1 | BEARING, CONNECTING ROD (S    | 4   |                             |          |
| 4          |       | 68704A 2 | BEARING, CONNECTING ROD (.0   | AR  |                             |          |
| 4          |       | 68704A 4 | BEARING, CONNECTING ROD (.0   | AR  |                             |          |
| 4          |       | 68704A 3 | BEARING, CONNECTING ROD (.0   | AR  |                             |          |
| 5          | 759   | 8312A 2  | PISTON (STANDARD)             | 4   | (Without notch on top side) |          |
| 5          | 759   | 8312A 3  | PISTON (.005 O.S.)-USE STADAR | AR  | (Without notch on top side) |          |
| 5          | 759   | 8312 12  | PISTON (.030 O.S.)            | AR  | (Without notch on top side) |          |
| 5          | 778   | 9015A 2  | PISTON (STANDARD)             | 4+  | (With notch on top side)    |          |
| 5          | 778   | 9015A 3  | PISTON (.005 O.S.)-USE STADAR | AR+ | (With notch on top side)    |          |
| 5          | 778   | 9015A 4  | PISTON (.030 O.S.)            | AR+ | (With notch on top side)    |          |
| 6          | 39    | 74381A 1 | RING, PISTON (STD)            | 4   |                             |          |
| 6          | 39    | 75423    | RING, PISTON (.030 O.S.)      | AR  |                             |          |
| 7          | 466   | 8479A 1  | CAMSHAFT                      | 1   |                             |          |
| 8          | 28    | 86466    | KEY, CAMSHAFT                 | 1   |                             |          |
| 9          | 23    | 67484    | BEARING, CAMSHAFT             | 5   | WHEN ORDRING REPLACEMEN     |          |
| 10         |       | 67492    | THRUST PLATE, CAMSHAFT        | 1   |                             |          |
| 11         | 10    | 49668    | SCREW, THRUST PLATE (3/4")    | 2   |                             |          |
| 12         |       | 86461A 1 | SPROCKET, CAMSHAFT            | 1   |                             |          |
| 13         | 10    | 70084    | SCREW, SPROCKET TO CAMSHZ     | 3   |                             |          |
| 14         |       | 68717A 1 | CHAIN, TIMING                 | 1   |                             |          |
| 15         |       | 75202    | TENSIONER, CHAIN              | 1   |                             |          |
| 16         | 23    | 75087    | BUSHING, CHAIN TENSIONER      | 1   |                             |          |
| 17         | 10    | 75206    | SCREW, TENSIONER (1-3/4")     | 1   |                             |          |
| 18         |       | 56153    | TAPPET                        | 8   |                             |          |